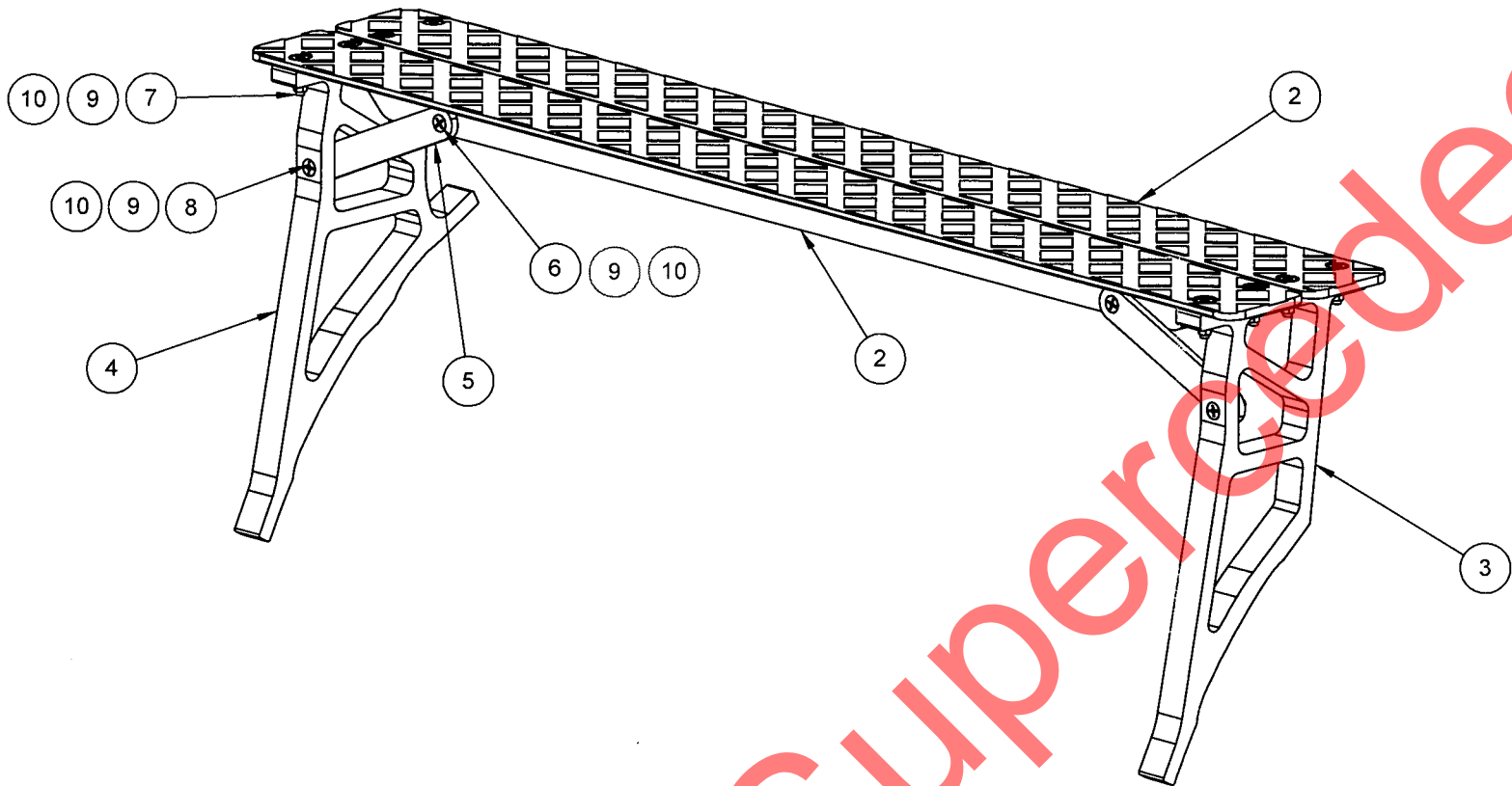


ITEM	QTY -041	PART NUMBER	DESCRIPTION
1	X	D4092-041	MAINTENANCE STEP ASS'Y
2	2	D4092-1	MAINTENANCE STEP
3	1	D4093-1	BRACKET
4	1	D4093-3	BRACKET
5	2	D4093-5	BRACE
6	2	MS24694-S54	SCREW
7	8	MS24694-S55	SCREW
8	2	MS24694-S56	SCREW
9	12	NAS1149D0332J	WASHER
10	12	MS21042L3	NUT



D4092-041 MAINTENANCE STEP ASS'Y

UNDER REVIEW
10/11/03

RELEASED
2010-09-23

A	NEW ISSUE	RF	10.09.16
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN	RF		
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	RF	D4092	SHEET 1 OF 6
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	MAINTENANCE STEP ASS'Y	NTS
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C

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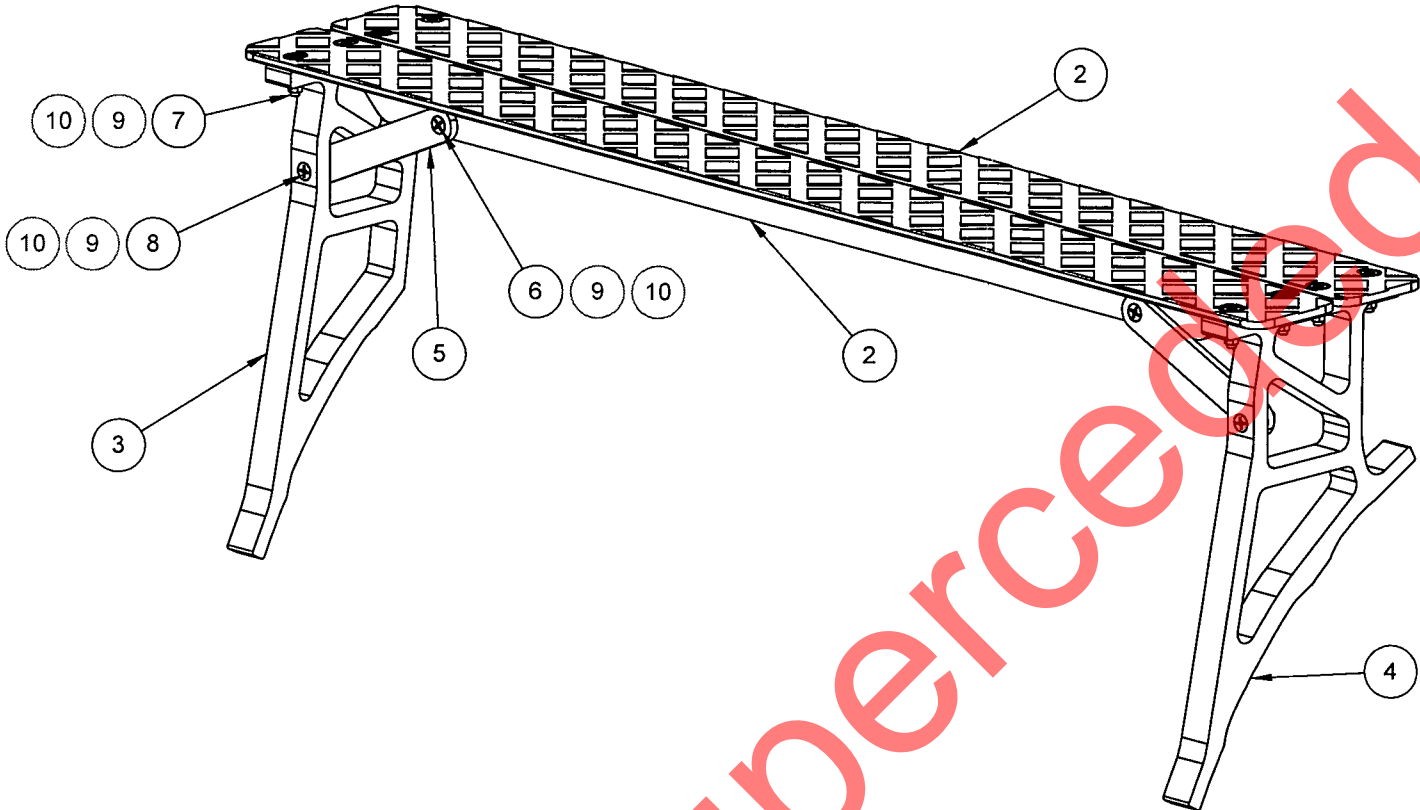
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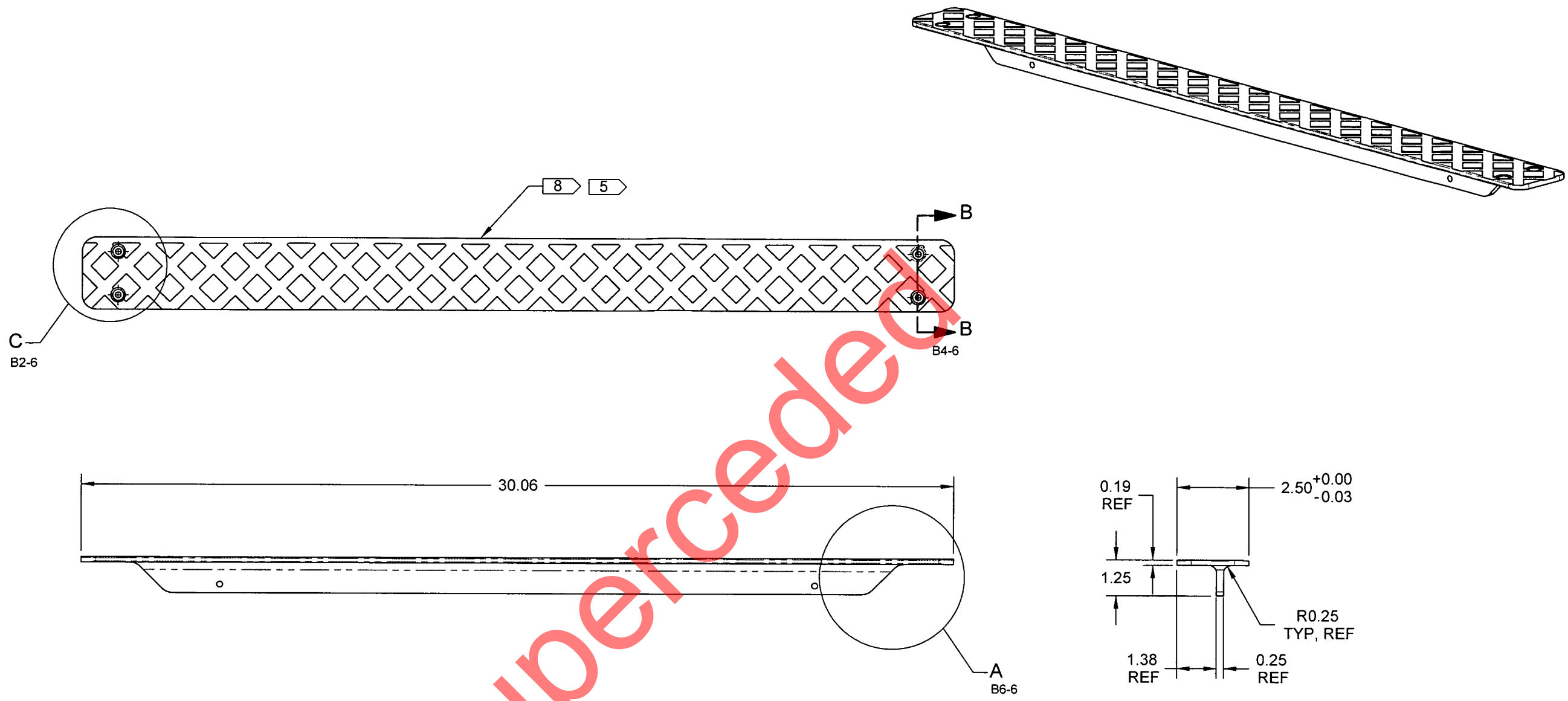
ITEM	QTY -042	PART NUMBER	DESCRIPTION
1	X	D4092-042	MAINTENANCE STEP ASS'Y
2	2	D4092-1	MAINTENANCE STEP
3	1	D4093-1	BRACKET
4	1	D4093-3	BRACKET
5	2	D4093-5	BRACE
6	2	MS24694-S54	SCREW
7	8	MS24694-S55	SCREW
8	2	MS24694-S56	SCREW
9	12	NAS1149D0332J	WASHER
10	12	MS21042L3	NUT



D4092-042 MAINTENANCE STEP ASS'Y

UNDER REVIEW
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DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D4092	SHEET 2 OF 6
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	MAINTENANCE STEP ASS'Y	NTS
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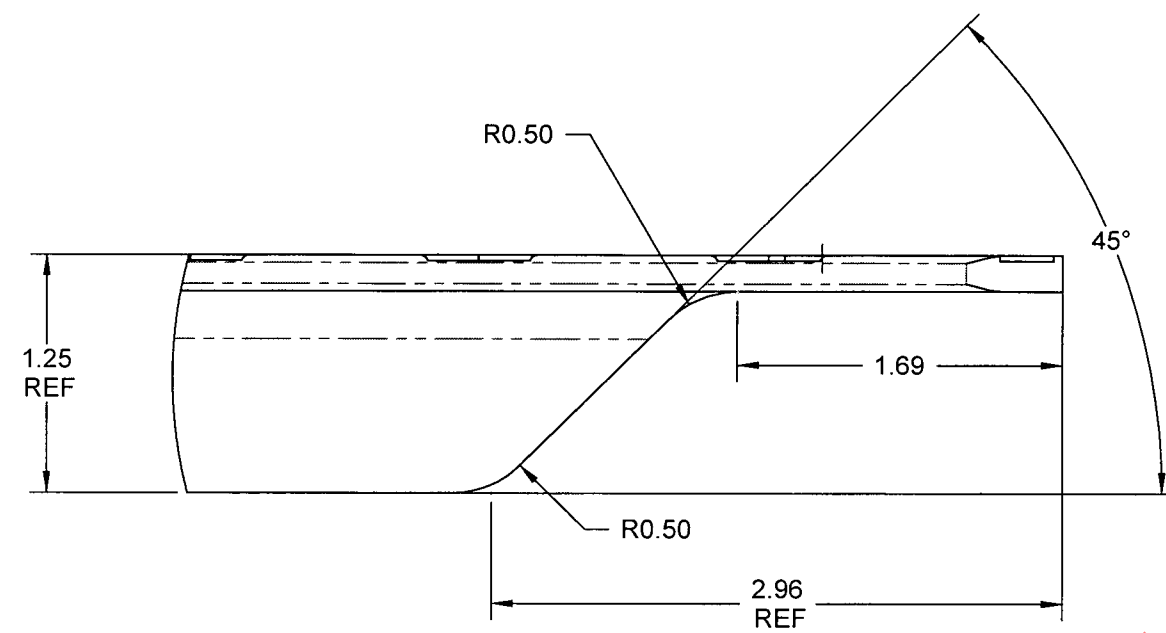
D4092-1 MAINTENANCE STEP
(MAKE FROM D2761 EXTRUSION)

- NOTES:
- 1) MATERIAL: MAKE FROM D2761 EXTRUSION
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
BLACK ANTI-SKID PAINT GRIP AREA AS INDICATED PER DART QSI 005 4.4
MASK SPOT FACE HOLES PRIOR TO APPLICATION OF ANTI-SKID
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX, NOT REQUIRED TO DEBURR GRIP AREA
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 1.97 lbs
 - 8) MACHINE 0.69 x 0.69 GRIP 0.030 DEEP AT 45° PATTERN 0.38 APART

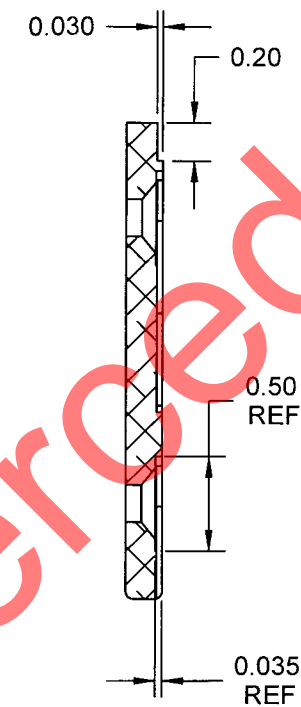
UNDER REVIEW
10 11 03 98

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2010-09-23
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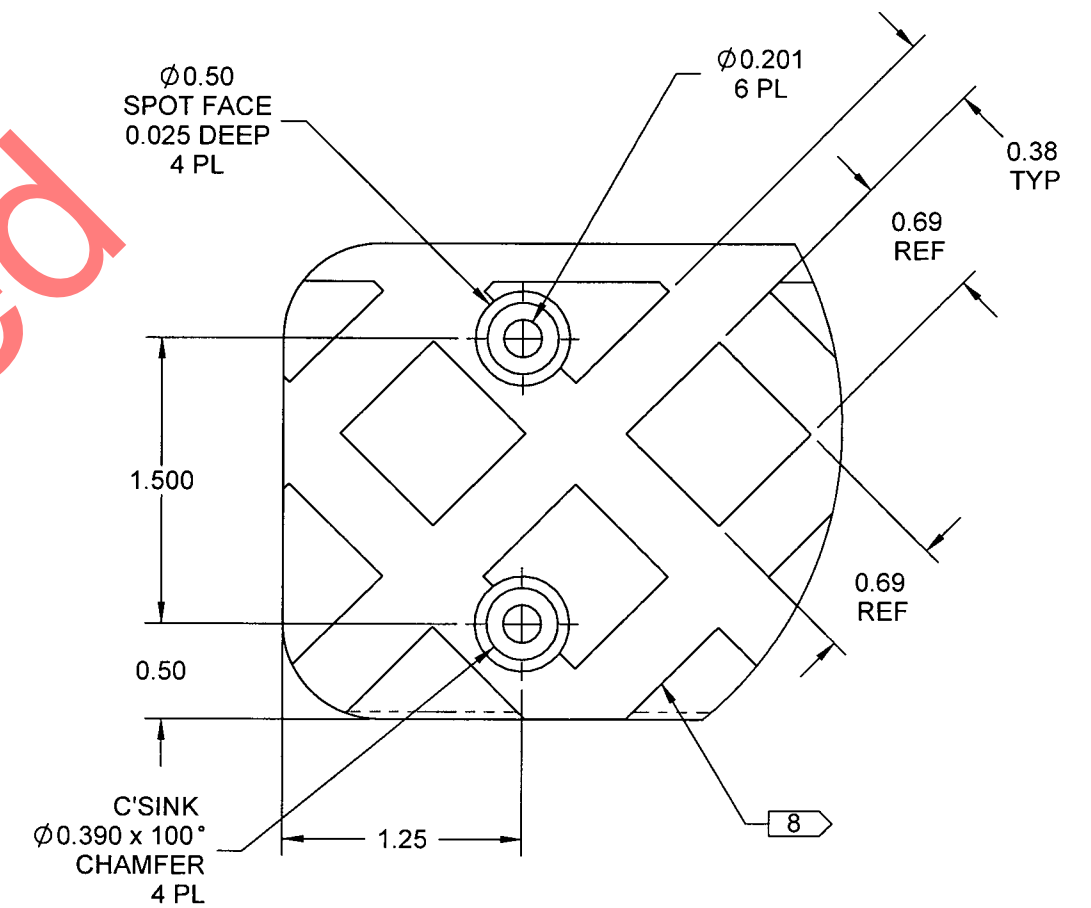
DESIGN	RF	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN	RF		
CHECKED	RF	DRAWING NO. D4092	REV. A
MFG. APPR.	RF		SHEET 5 OF 6
APPROVED	RF	TITLE MAINTENANCE STEP ASS'Y	SCALE NTS
DE APPR.	RF		
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DETAIL A B3-5
SCALE 4X, TYP



SECTION B-B C3-5
SCALE 4X, TYP





DETAIL C C7-5
SCALE 4X, TYP

UNDER REVIEW

10	11	03	9
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RELEASE
2010-09-23

DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4092	SHEET 6 OF 6
APPROVED		TITLE	SCALE
DE APPR.		MAINTENANCE STEP ASS'Y	NTS
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